

4 Flute - Variable Index



AICrNX Coated-Plain Shank



AICrNX Coated-Weldon Shank

Variable Index, 4-Flute, Square & Corner Radius, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated	
						Plain Shank Part #	Weldon Shank Part #
5/16	.3125	13/16	2-1/2	—	5/16	REX4038	—
5/16	.3125	13/16	2-1/2	.015	5/16	REX4039	—
5/16	.3125	13/16	2-1/2	.030	5/16	REX4040	—
5/16	.3125	13/16	2-1/2	.060	5/16	REX4041	—
5/16	.3125	1-1/4	3	—	5/16	REX4042	—
5/16	.3125	1-1/4	3	.015	5/16	REX4043	—
5/16	.3125	1-1/4	3	.030	5/16	REX4044	—
5/16	.3125	2-1/8	4	—	5/16	REX4045	—
5/16	.3125	2-1/8	4	.015	5/16	REX4046	—
5/16	.3125	2-1/8	4	.030	5/16	REX4047	—
11/32	.3437	7/8	2-1/2	—	3/8	REX4048	—
11/32	.3437	7/8	2-1/2	.030	3/8	REX4049	—
3/8	.3750	1/2	2	—	3/8	REX4050	—
3/8	.3750	1/2	2	.015	3/8	REX4051	—
3/8	.3750	1/2	2	.030	3/8	REX4052	—
3/8	.3750	7/8	2-1/2	—	3/8	REX4053	REX4054
3/8	.3750	7/8	2-1/2	.015	3/8	REX4055	REX4056
3/8	.3750	7/8	2-1/2	.030	3/8	REX4057	REX4058
3/8	.3750	7/8	2-1/2	.060	3/8	REX4059	—
3/8	.3750	7/8	2-1/2	.090	3/8	REX4061	—
3/8	.3750	1-1/4	3	—	3/8	REX4062	REX4063
3/8	.3750	1-1/4	3	.015	3/8	REX4064	REX4065
3/8	.3750	1-1/4	3	.030	3/8	REX4066	REX4067
3/8	.3750	1-1/4	3	.060	3/8	REX4068	—
3/8	.3750	1-5/8	4	—	3/8	REX4070	—
3/8	.3750	1-5/8	4	.015	3/8	REX4072	—
3/8	.3750	1-5/8	4	.030	3/8	REX4074	—
3/8	.3750	1-5/8	4	.060	3/8	REX4076	—
3/8	.3750	2	4	—	3/8	REX4078	—
3/8	.3750	2	4	.015	3/8	REX4080	—
3/8	.3750	2	4	.030	3/8	REX4082	—
3/8	.3750	2	4	.060	3/8	REX4084	—
3/8	.3750	2-1/2	5	—	3/8	REX4086	—
3/8	.3750	2-1/2	5	.015	3/8	REX4088	—
3/8	.3750	2-1/2	5	.030	3/8	REX4089	—
13/32	.4062	1	2-3/4	—	7/16	REX4090	—
13/32	.4062	1	2-3/4	.030	7/16	REX4091	—
7/16	.4375	5/8	2-1/2	—	7/16	REX4092	—

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.



Speeds & Feeds pages 194 & 195.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For detailed tolerance information, see page 200.